

IEA INTERNATIONAL WORKSHOP

Pinch Technology for Energy Conservation Activities

19.1.2004

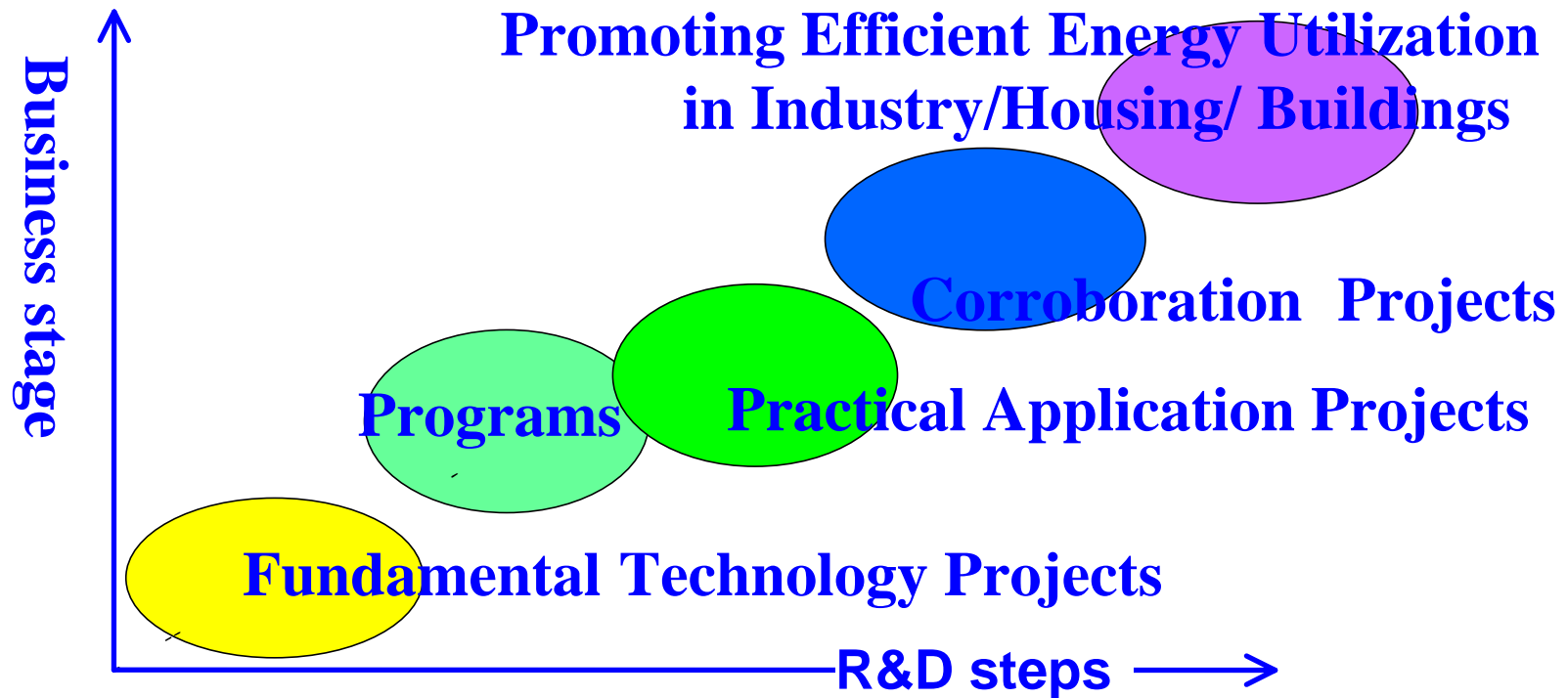
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**Energy Conservation Technology Development Department
NEDO Technology Development Organization**

NEDO

2 . Programs, Strategic R&D on Energy Conservation & Business-units subsidy system in NEDO

Programs, Strategic R&D on Energy Conservation & Business -units supporting system



NEDO

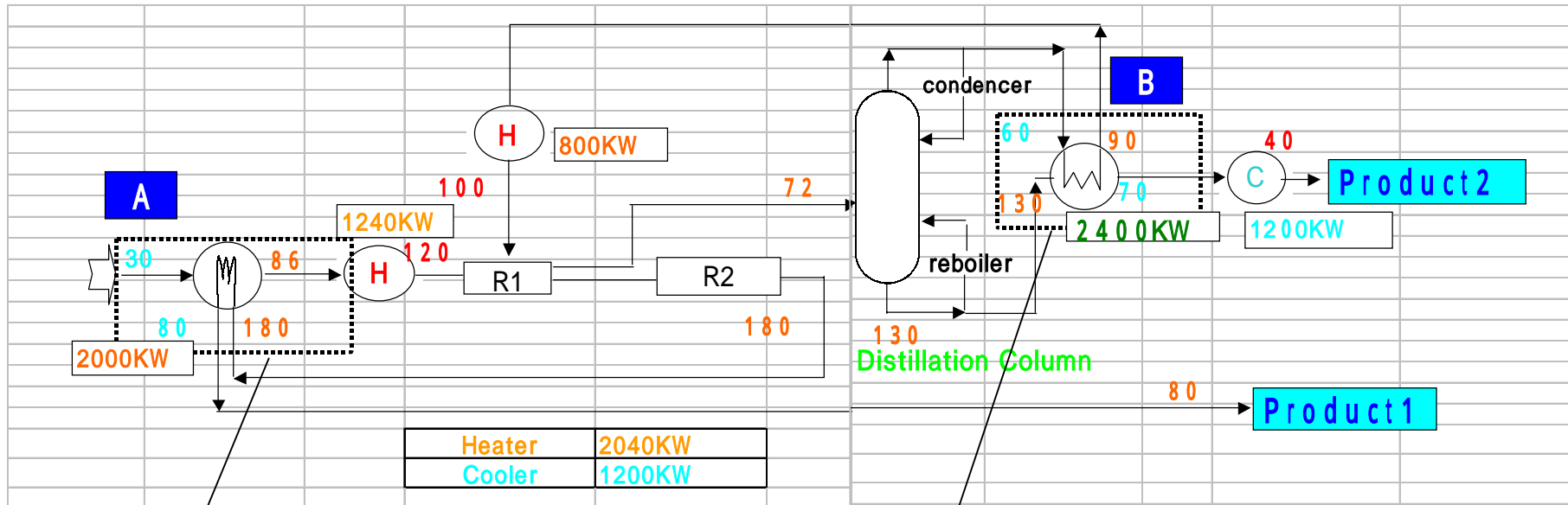
Technology Map

Commercial /Domestic use	Improvement of Heat Utilization Air Conditioning, Heating, Hot-water supply system
	Energy conservation of Structure
	Energy Conservation of Lightning, other Electrical Equ
	New Energy Management technology development in Domestic Use
	Energy Conservation of off-duty equipment ex. Charger, power adopter
Commercial /Business use	Energy Control of Lightning, Air Conditioning
	Energy Conservation of main body
	Energy conservation of Structure
	Energy conservation for Information Technology
	On Site Dispersed Power Supply · Storage of Electricity
Transportation use	improvement with Conventional Power System
	improvement with Advanced Power System
	Introduction of Advanced Motor Fuel and Spread
	Improvement of Distribution/ Transportation System
Industrial use	Reduction of Fixed Energy of Industrial Region
	Improvement of Steam Utilization
	Energy conservation of Motor, Power electronics
	Improvement of Heating, drying system
	Energy conservation of Utilization Process of Cold Temperature
	Utilization of Heat

Potential of Pinch Technology for Energy Conservation

Items	Quantity of Energy Conservation (Mlitr · crude oil/year)
Pinch Technology Potential	500 ~ 1000

Conventional Process(example)



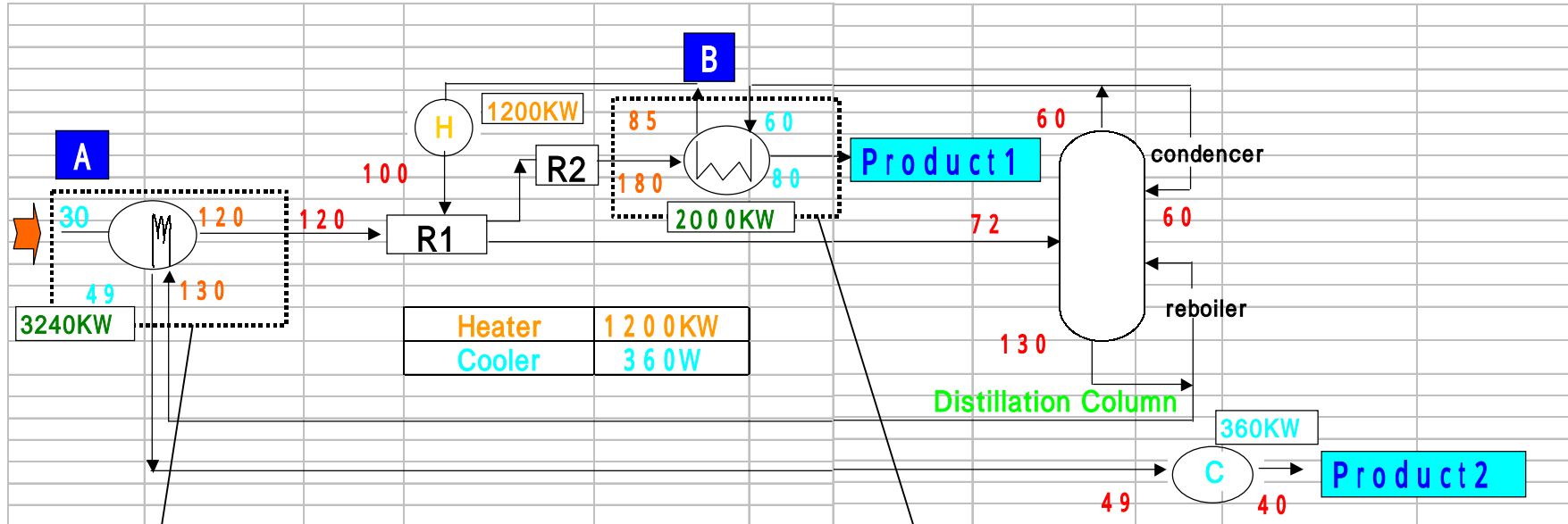
A				
in Temp	out Temp	T	UnitVolume	Heat Unit
30	85.6	55.56	36	2000
180	80	-100	20	-2000

$$T = 50$$

B				
in Temp	out Temp	T	UnitVolume	Heat Unit
60	90	30	80	2400
130	70	-60	40	-2400

$$T = 10$$

Improved Process(example)



A				
in Temp	out Temp	T	Volume	Heat Unit
30	120	90	36	3240
130	49	-81	40	-3240

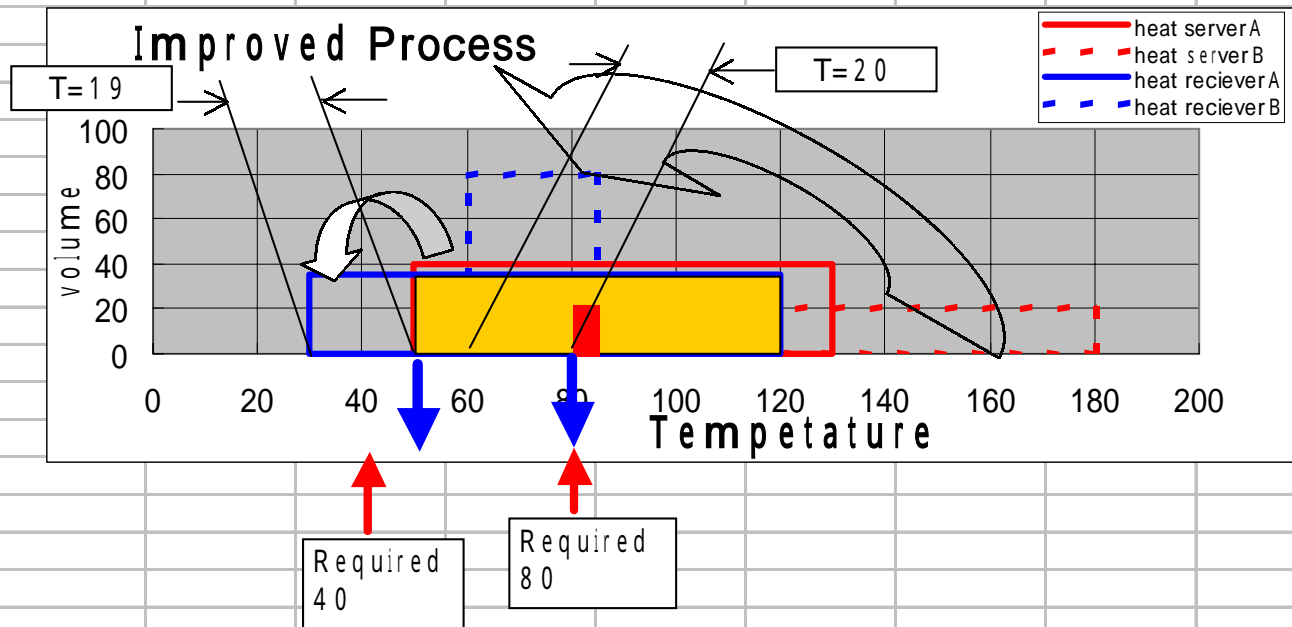
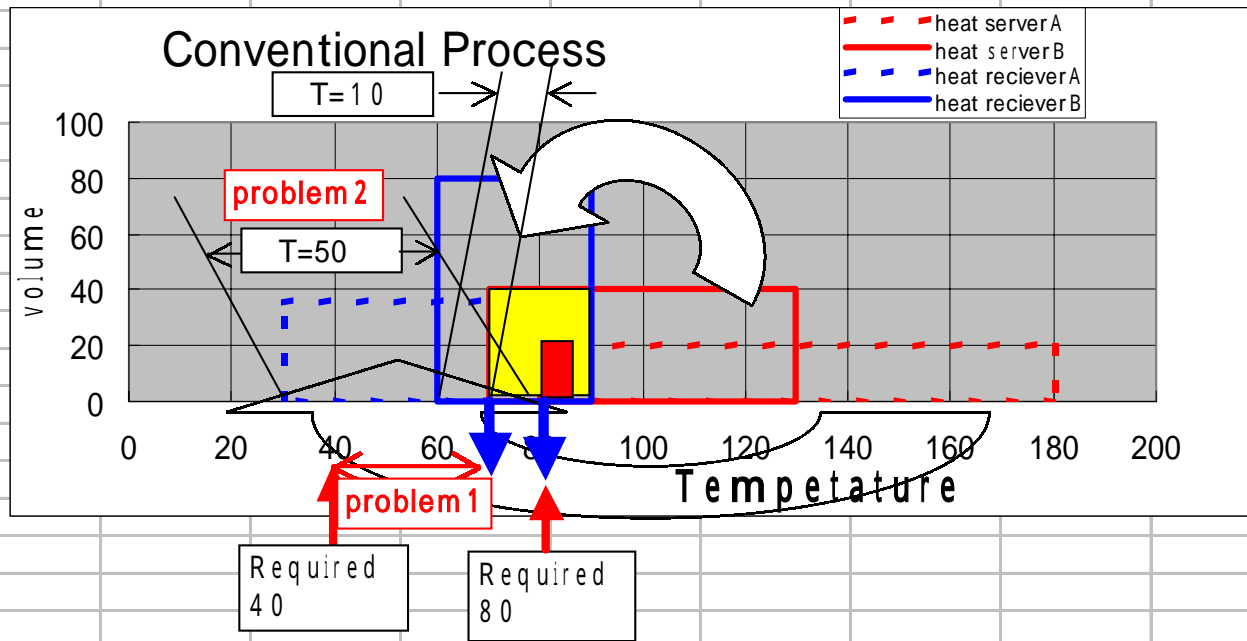
B				
in Temp	out Temp	T	Volume	Heat Unit
60	85	25	80	2000
180	80	-100	20	-2000

$$T = 19$$

$$T = 20$$

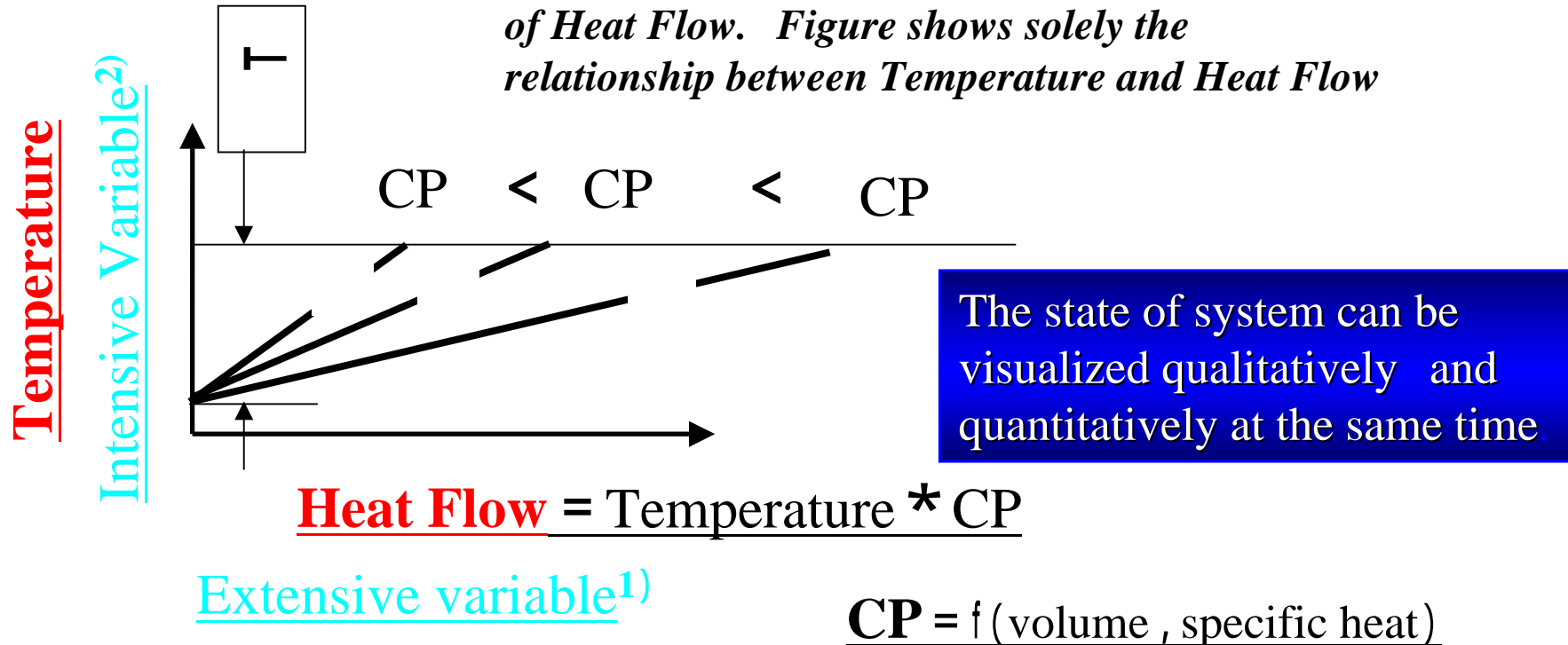
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Comparison of Processes



Composite Curve (0)

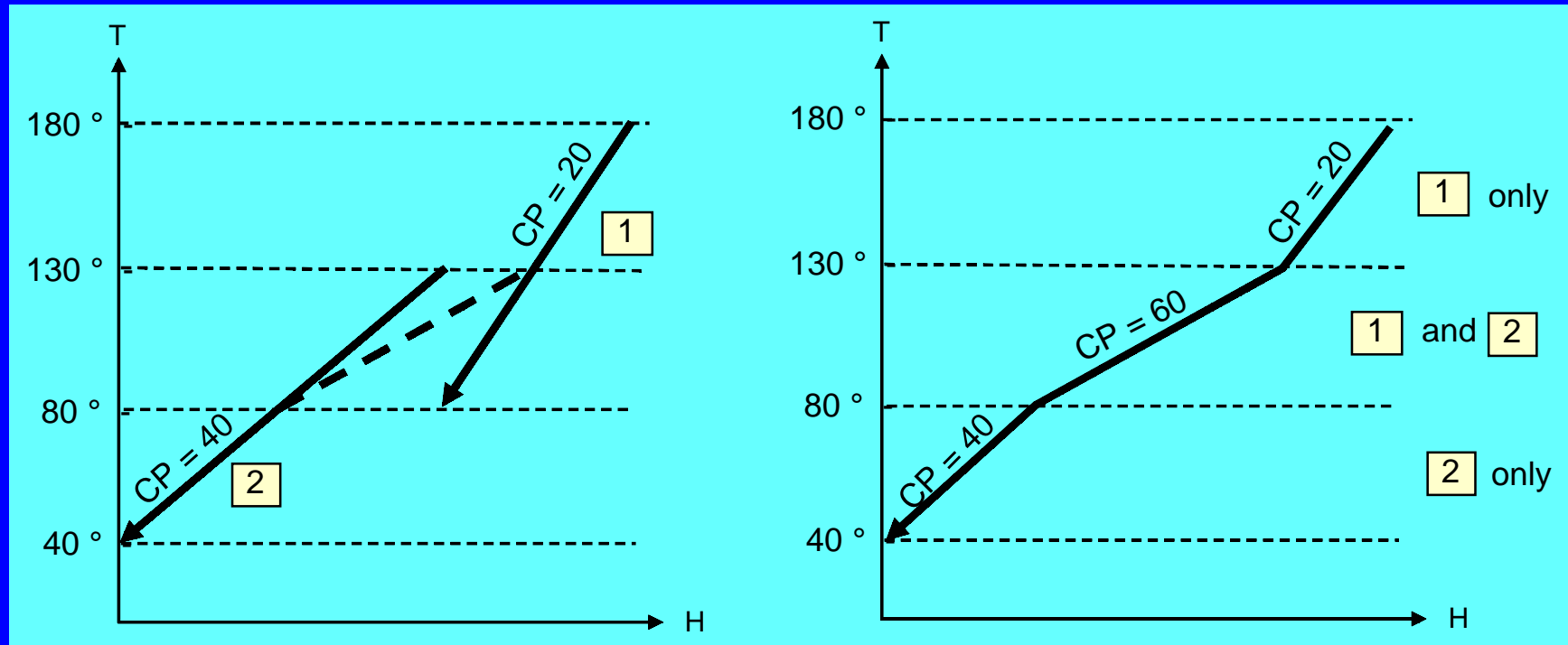
Attention ;Temperature is not directly the function of Heat Flow. Figure shows solely the relationship between Temperature and Heat Flow



1) **Extensive variable**: indicates **quantitative degree** / $A+A=2A$

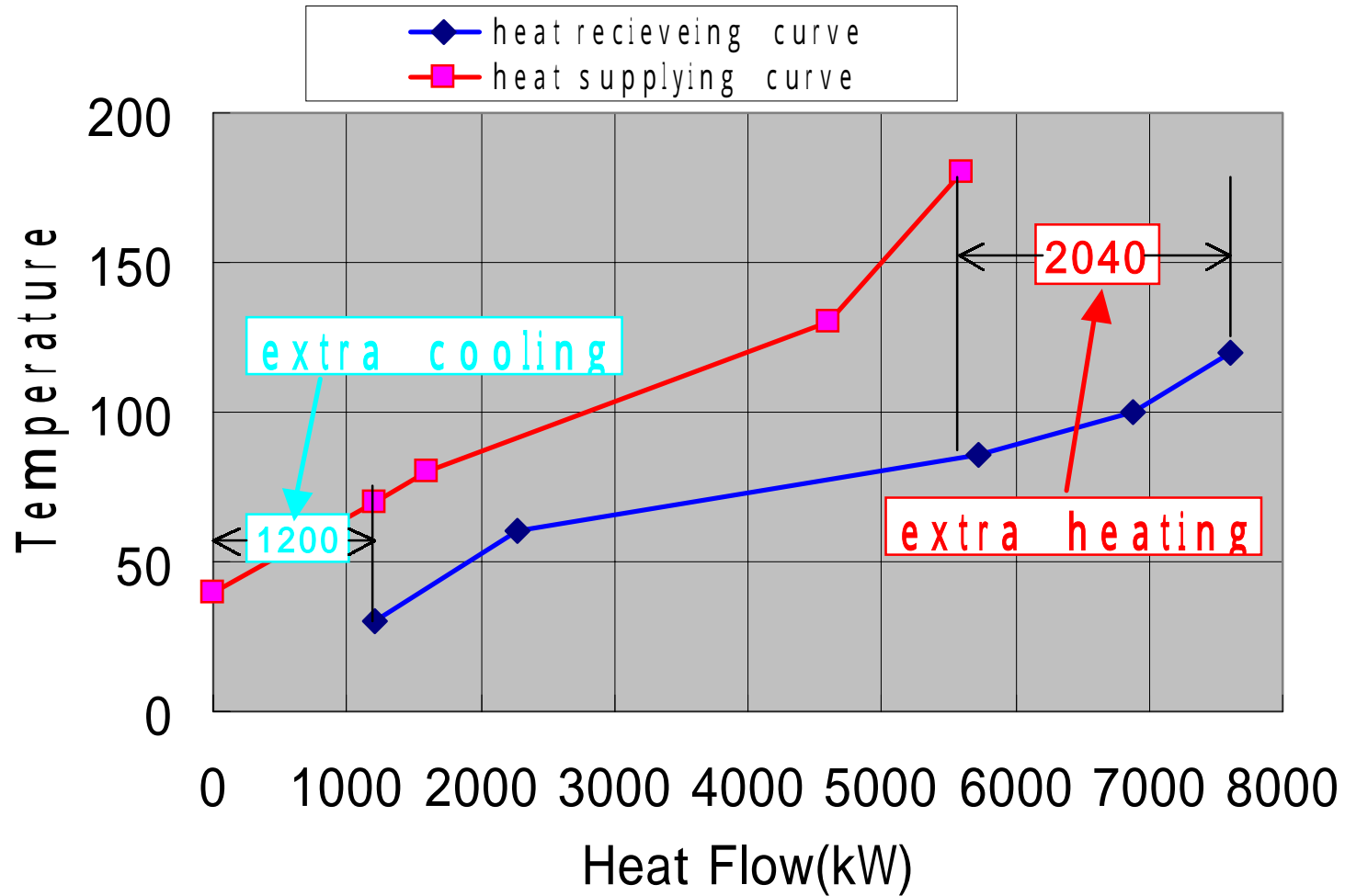
2) **Intensive Variable**: indicates **qualitative degree** / $A+A=A$

Composing the Curves



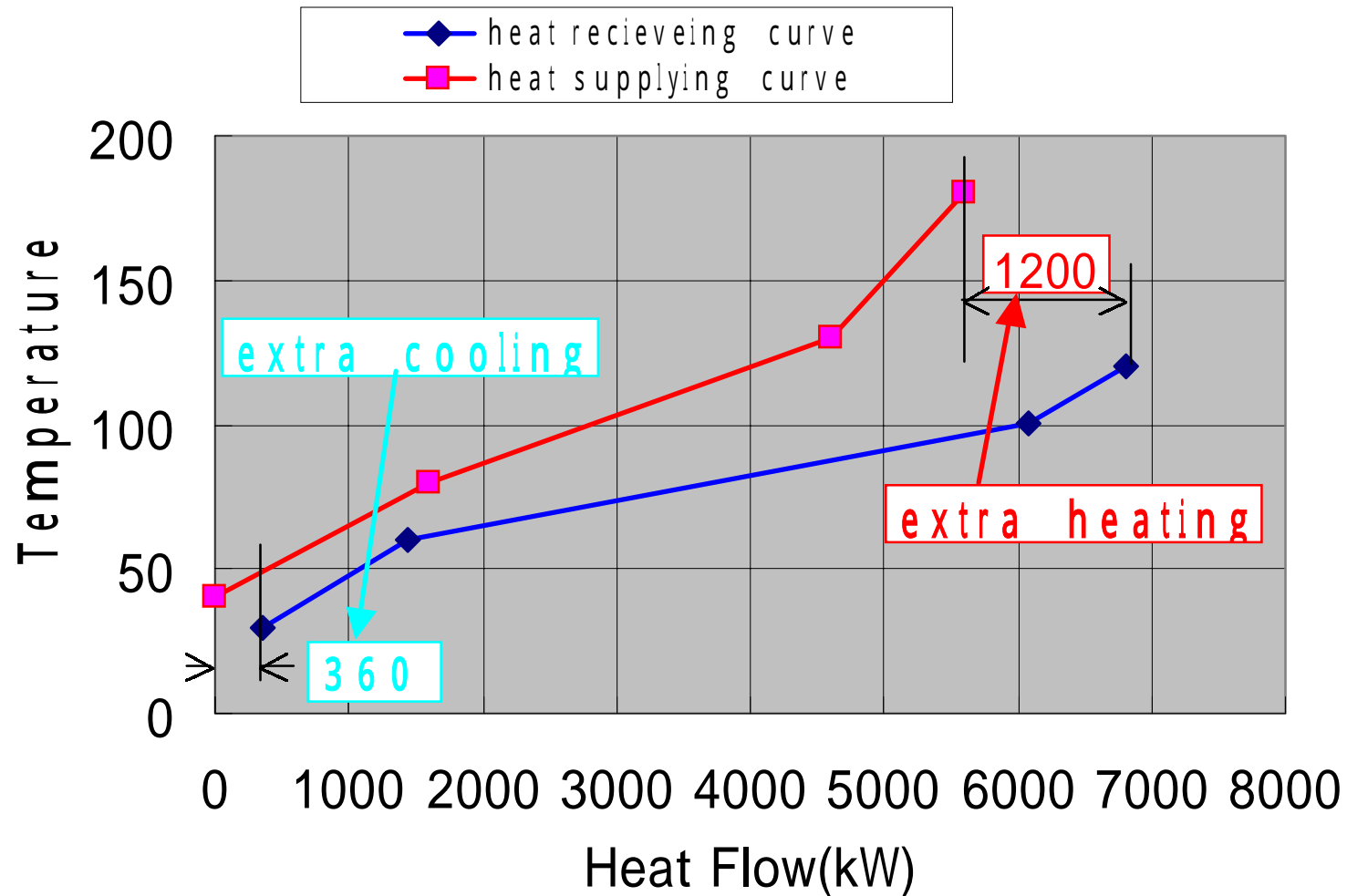
Composite Curve (1)

Conventional Process

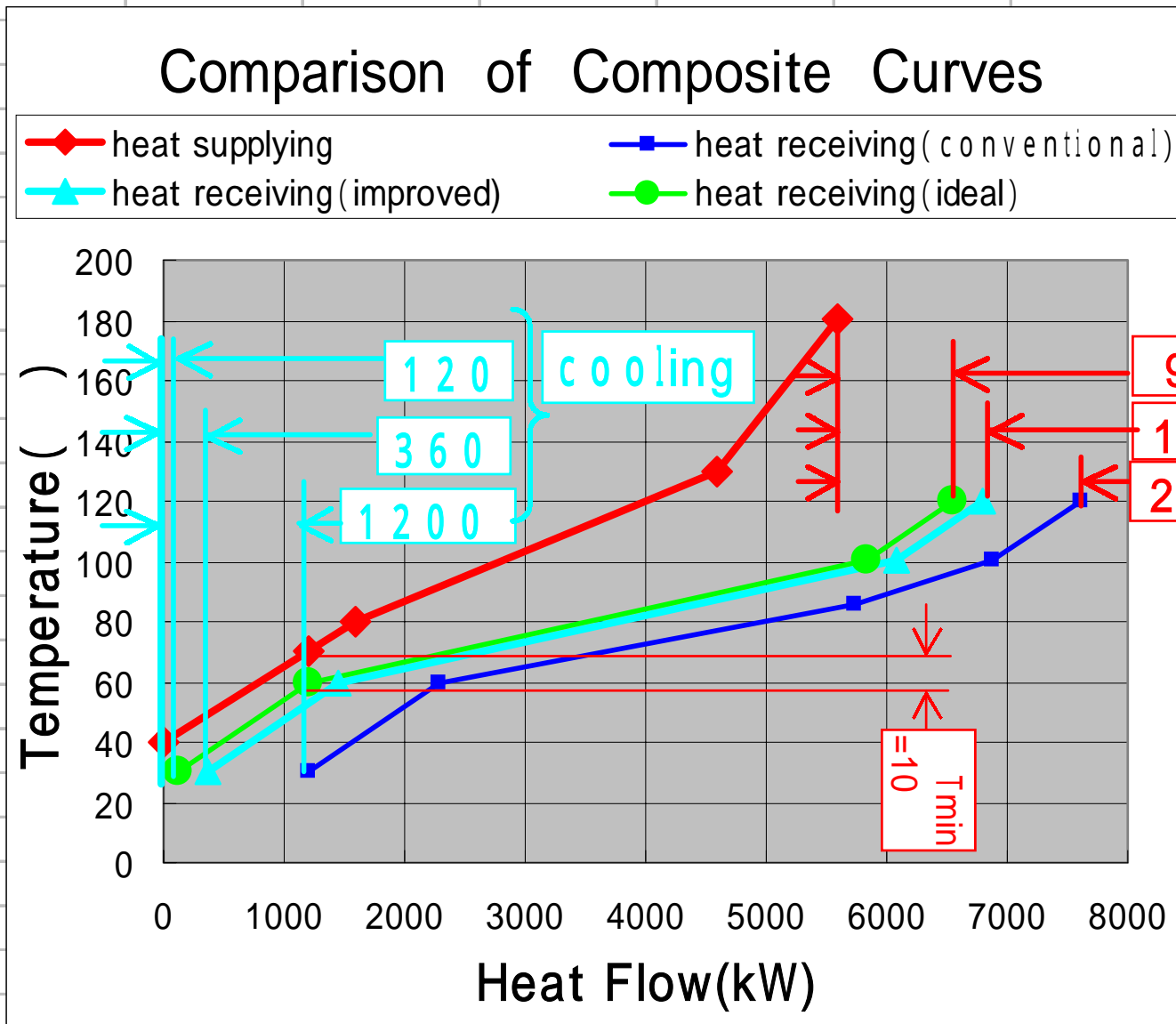


Composite Curve (2)

Improved Process



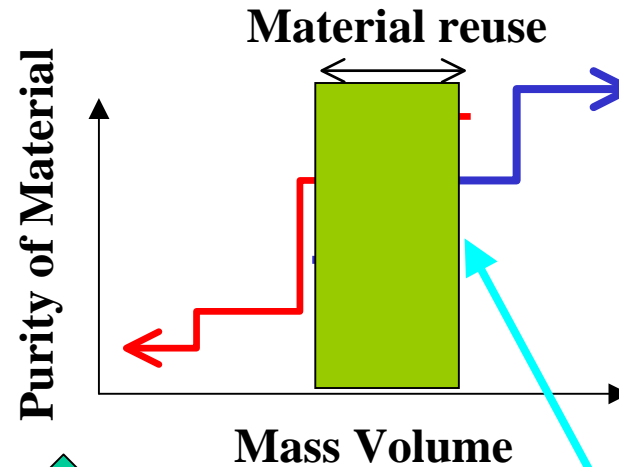
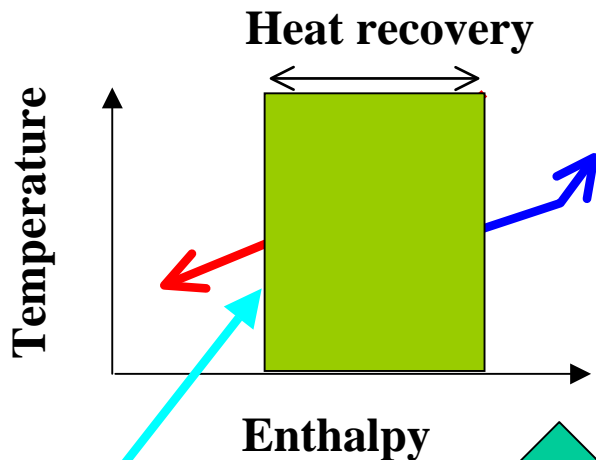
Composite Curve (3)



Pinch technology for Co-production system

Pinch technology for Thermal analysis

Pinch technology for Material analysis



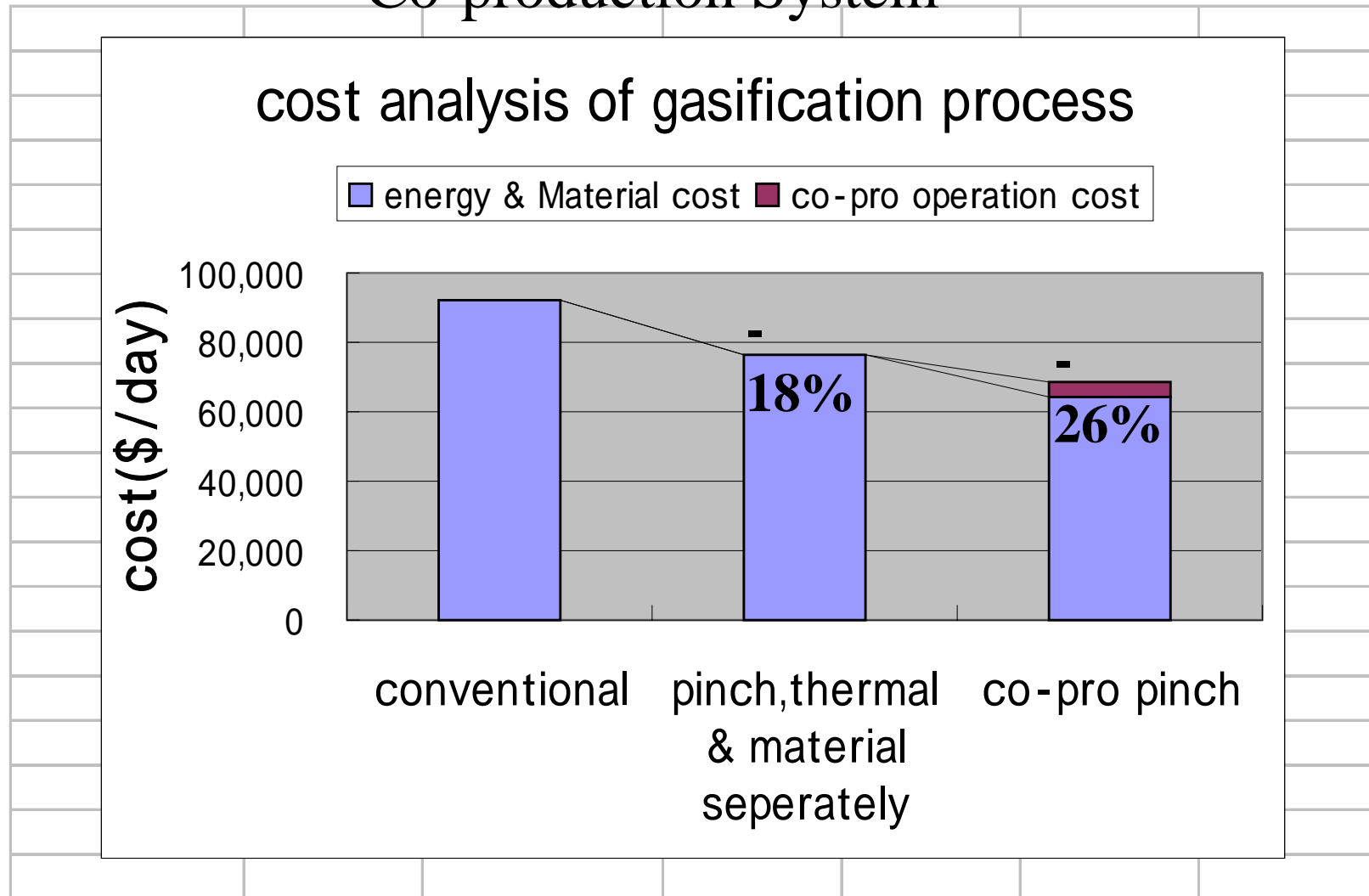
Maximization of thermal cascade utilization

Maximization of material cascade utilization

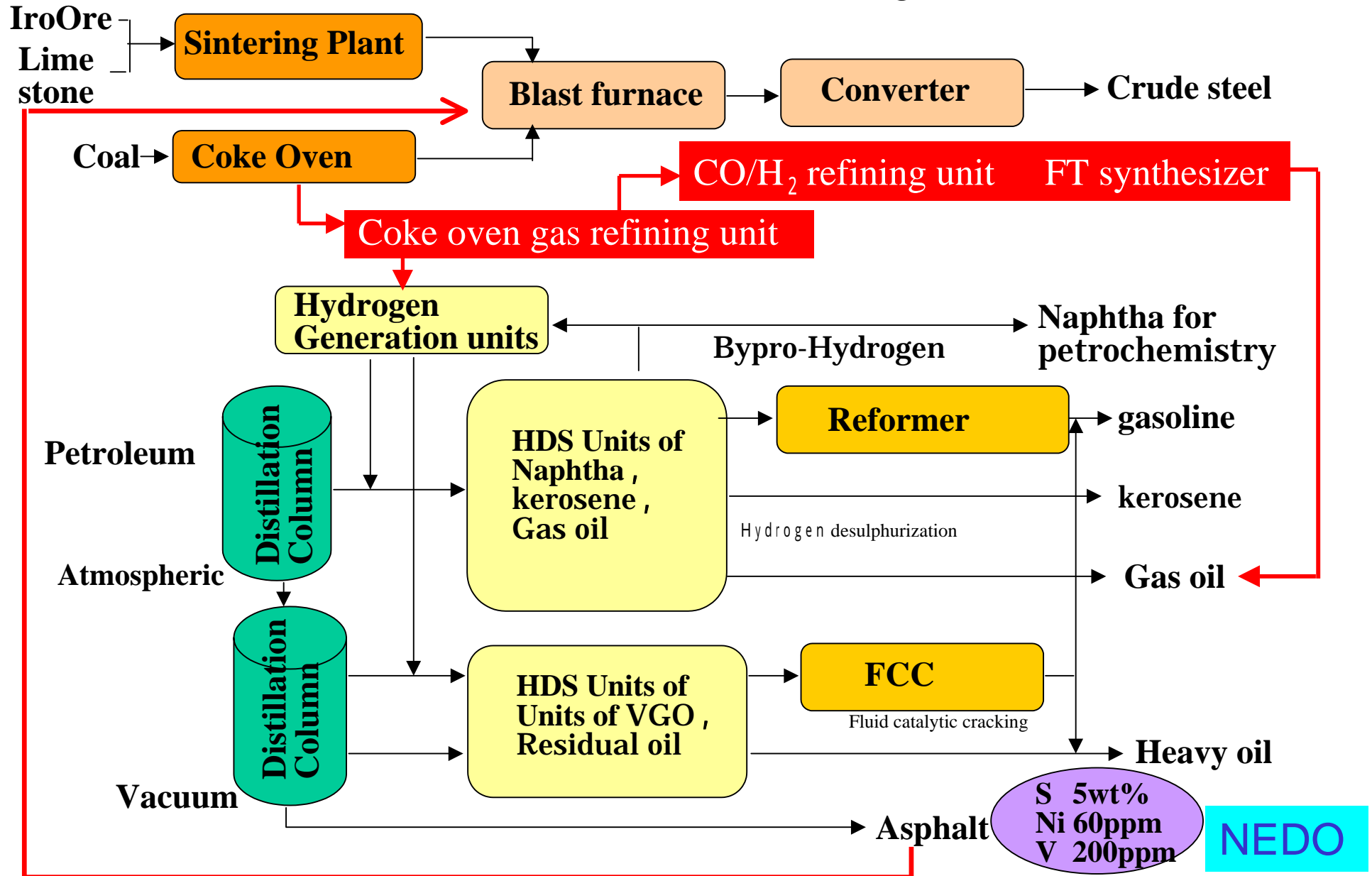
Pinch technology for Co-production system

Optimizing Analysis Method for Heat and Material cascade utilization

Analysis Example of Co-production System



Example of Correlation Between Steel Plant and Oil Refining Plant



Conclusion

1. Pinch Technology visualizes waste heat panoramically , qualitatively and quantitatively .
2. Potential of Pinch technology for Energy Conservation is not less than 500 ~ 1 0 0 0 M·Liter·crude oil/year .
3. Moreover Pinch technology for Co-production system may enlarge the Energy Conservation effect .